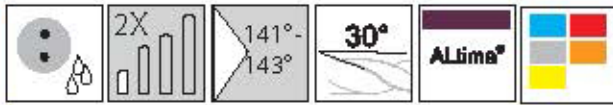


NEW

Twister® Micro Pilot Drill Series MPDCS



- 2 flute.
- Pilot Drill for MXDCL Series.
- Carbide coolant fed, ALtima® coated.
- Web thinned point helps to reduce cutting forces during the drilling operation.
- All sizes have honed cutting edges on the point which increases the strength of the cutting edges.
- Post coat polishing to improve chip evacuation.



ALtima [®]		Diameter		Shank	OAL	Flute Length
Tool No.	EDP	D1		D2	L1	L2
		mm	Decimal	mm	mm	mm
MPDC SMD100A	04874	1.00	.0394	3	45	4
MPDC SMD105A	04875	1.05	.0413	3	45	4
MPDC SMD110A	04876	1.10	.0433	3	45	4
MPDC SMD115A	04877	1.15	.0453	3	45	5
MPDC SMD120A	04878	1.20	.0472	3	45	5
MPDC SMD125A	04879	1.25	.0492	3	45	5
MPDC SMD130A	04880	1.30	.0512	3	45	5
MPDC SMD135A	04881	1.35	.0531	3	45	5
MPDC SMD140A	04882	1.40	.0551	3	45	6
MPDC SMD145A	04883	1.45	.0571	3	45	6
MPDC SMD150A	04884	1.50	.0591	3	45	6
MPDC SMD155A	04885	1.55	.0610	3	45	6
MPDC SMD160A	04886	1.60	.0630	3	45	6
MPDC SMD165A	04887	1.65	.0650	3	50	7
MPDC SMD170A	04888	1.70	.0669	3	50	7
MPDC SMD175A	04889	1.75	.0689	3	50	7
MPDC SMD180A	04890	1.80	.0709	3	50	7
MPDC SMD185A	04891	1.85	.0728	3	50	7
MPDC SMD190A	04892	1.90	.0748	3	50	8
MPDC SMD195A	04893	1.95	.0768	3	50	8
MPDC SMD200A	04894	2.00	.0787	3	50	8
MPDC SMD205A	04895	2.05	.0807	3	60	8
MPDC SMD210A	04896	2.10	.0827	3	60	8
MPDC SMD215A	04897	2.15	.0846	3	60	9
MPDC SMD220A	04898	2.20	.0866	3	60	9
MPDC SMD225A	04899	2.25	.0886	3	60	9

ALtima [®]		Diameter		Shank	OAL	Flute Length
Tool No.	EDP	D1		D2	L1	L2
		mm	Decimal	mm	mm	mm
MPDC SMD230A	04900	2.30	.0906	3	60	9
MPDC SMD235A	04901	2.35	.0925	3	60	9
MPDC SMD240A	04902	2.40	.0945	3	60	10
MPDC SMD245A	04903	2.45	.0965	3	60	10
MPDC SMD250A	04904	2.50	.0984	3	60	10
MPDC SMD255A	04905	2.55	.1004	3	60	10
MPDC SMD260A	04906	2.60	.1024	3	60	10
MPDC SMD265A	04907	2.65	.1043	3	60	11
MPDC SMD270A	04908	2.70	.1063	3	60	11
MPDC SMD275A	04909	2.75	.1083	3	60	11
MPDC SMD280A	04910	2.80	.1102	3	60	11
MPDC SMD285A	04911	2.85	.1122	3	60	11
MPDC SMD290A	04912	2.90	.1142	3	60	12
MPDC SMD295A	04913	2.95	.1161	3	60	12

Metric (mm)		Metric (mm)	
D1	Tolerance	D2	Tolerance (h6)
1.00 - 2.95	+0.004/+0.014	3.00	+0/-0.006



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Made In USA

ISO 9001:2015 Certified